

Nanotechnology Applications In Water Purification: Metal Oxide Nanoparticles And Membrane Nanofiltration

Twinkal Deepak

Assistant Professor, Department of Chemistry, ISBM University, Nawapara (Kosmi), Gariyaband, Chhattisgarh, India.

ABSTRACT

Water scarcity and contamination pose significant global challenges, necessitating innovative purification technologies. This study examines nanotechnology applications in water purification, specifically focusing on metal oxide nanoparticles and membrane nanofiltration systems. The primary objective is to evaluate the effectiveness of various nanomaterials in removing contaminants from water and to assess their practical implementation potential. A systematic methodology was employed, reviewing empirical data from published studies on nanoparticle efficiency, membrane performance, and removal rates of different pollutants. The hypothesis posited that nanotechnology-based systems demonstrate superior removal efficiency compared to conventional methods. Results indicate that metal oxide nanoparticles, particularly TiO_2 , ZnO , and Fe_3O_4 , achieve removal efficiencies exceeding 95% for heavy metals and organic contaminants. Membrane nanofiltration systems demonstrate 85-99% rejection rates for various pollutants. Discussion reveals that while nanotechnology offers exceptional purification capabilities, challenges including cost, scalability, and potential environmental impacts require attention. The study concludes that nanotechnology represents a promising solution for water purification, with metal oxide nanoparticles and nanofiltration membranes showing significant potential for addressing global water quality issues, though further research on long-term sustainability and economic viability is essential.

Keywords: Nanotechnology, Water Purification, Metal Oxide Nanoparticles, Nanofiltration, Heavy Metal Removal

1. INTRODUCTION

Water is fundamental to life, yet access to clean and safe drinking water remains a critical challenge affecting billions of people worldwide. According to recent estimates, approximately 2.2 billion people lack access to safely managed drinking water services, highlighting the urgent need for effective water purification technologies. Traditional water treatment methods, including coagulation, sedimentation, filtration, and chlorination, have been employed for decades but face limitations in removing emerging contaminants such as heavy metals, pharmaceutical residues, pesticides, and pathogenic microorganisms. The increasing complexity of water pollution, combined with stringent water quality standards, demands innovative and efficient treatment technologies. Nanotechnology has emerged as a revolutionary

approach to address water purification challenges, offering unprecedented opportunities due to the unique properties of nanomaterials. Nanoparticles, typically ranging from 1 to 100 nanometers in size, exhibit exceptional surface area-to-volume ratios, enhanced reactivity, and unique optical, electrical, and magnetic properties. These characteristics make them highly effective for water treatment applications. Among various nanomaterials, metal oxide nanoparticles have gained significant attention due to their excellent adsorption capacity, photocatalytic activity, and antimicrobial properties. Titanium dioxide (TiO_2), zinc oxide (ZnO), iron oxide (Fe_3O_4), and aluminum oxide (Al_2O_3) are extensively studied for their ability to remove diverse contaminants from water.

Membrane-based nanofiltration represents another promising nanotechnology application in water purification. Nanofiltration membranes, with pore sizes ranging from 0.5 to 2 nanometers, effectively remove dissolved solids, multivalent ions, and organic molecules while allowing monovalent ions to pass through. The integration of nanomaterials into membrane structures enhances their performance by improving permeability, selectivity, and antifouling properties. Nanocomposite membranes incorporating carbon nanotubes, graphene oxide, and metal oxide nanoparticles demonstrate superior filtration efficiency and durability compared to conventional membranes. India faces severe water quality challenges, with groundwater contamination from arsenic, fluoride, nitrates, and heavy metals affecting millions of people. The situation is particularly critical in states like West Bengal, Uttar Pradesh, Bihar, and Rajasthan. Nanotechnology-based water purification systems offer practical solutions for both centralized and decentralized water treatment, making them suitable for rural and urban applications. This research paper comprehensively examines nanotechnology applications in water purification, focusing on metal oxide nanoparticles and membrane nanofiltration systems, their mechanisms, efficiency, and potential for addressing water quality challenges in India and globally.

2. LITERATURE REVIEW

Nanotechnology has revolutionized water treatment through the development of highly efficient materials capable of removing diverse contaminants at nanoscale precision. Recent scholarly work demonstrates that nanotechnology-based remediation achieves superior performance compared to traditional methods for water purification. Research investigating metal oxide nanoparticles emphasizes their exceptional capacity to address persistent water quality challenges, particularly for heavy metal contamination, organic pollutants, and pathogenic microorganisms. The integration of nanomaterials into water treatment systems represents a paradigm shift in environmental remediation technology. Studies exploring titanium dioxide nanoparticles highlight their photocatalytic properties and antimicrobial activity for water decontamination applications. Investigations reveal that TiO_2 demonstrates remarkable efficiency in degrading organic contaminants through photocatalytic oxidation mechanisms when exposed to appropriate wavelengths of light. The bandgap characteristics of titanium dioxide enable effective electron-hole pair generation, facilitating powerful oxidation reactions that mineralize organic pollutants into harmless byproducts. Research has documented TiO_2 's ability to achieve removal rates exceeding 90% for various contaminants, including dyes, pharmaceuticals, pesticides, and industrial effluents. Furthermore, modification strategies such as doping with

metals, coupling with other semiconductors, and surface functionalization enhance photocatalytic performance by reducing electron-hole recombination and extending light absorption into the visible spectrum.

Zinc oxide nanoparticles demonstrate dual functionality through adsorption and photocatalytic degradation mechanisms for water purification. Scientific investigations confirm ZnO's effectiveness in removing heavy metals, with adsorption capacities reaching 160 mg/g for lead and 147 mg/g for cadmium under optimized conditions. The semiconductor properties of zinc oxide, combined with its antibacterial characteristics, make it particularly valuable for treating microbiologically contaminated water. Studies document that ZnO exhibits band gap energy suitable for UV light activation, though modifications enable visible light photocatalysis. Research emphasizes that morphology, particle size, and surface area significantly influence removal efficiency, with mesoporous structures demonstrating enhanced performance. Investigations into ZnO-based composites reveal synergistic effects when combined with materials such as graphene oxide, carbon nanotubes, and other metal oxides, achieving removal efficiencies exceeding 95% for multiple contaminant categories. Iron oxide nanoparticles, particularly magnetite (Fe_3O_4), have garnered substantial research attention due to their magnetic properties enabling easy recovery and reuse after water treatment applications. Scientific literature documents Fe_3O_4 's versatility in removing heavy metals through adsorption, with reported capacities of 36 mg/g for lead ions and effective removal of copper, manganese, and zinc from aqueous solutions. The magnetic characteristics facilitate separation using external magnetic fields, addressing a critical challenge in nanomaterial-based water treatment regarding post-treatment recovery. Research investigating composite materials incorporating iron oxide demonstrates enhanced performance, with $\text{TiO}_2/\text{Fe}_3\text{O}_4$ and graphene- Fe_3O_4 composites achieving removal efficiencies exceeding 90% for organic pollutants and heavy metals simultaneously. Studies emphasize that Fe_3O_4 nanoparticles' stability, recyclability, and cost-effectiveness position them as practical candidates for large-scale water treatment implementation.

Membrane nanofiltration technology integrating nanomaterials represents an advancement in physical separation processes for water purification. Scientific investigations reveal that nanofiltration membranes with pore sizes ranging from 0.5 to 2 nanometers effectively remove dissolved solids, multivalent ions, and organic molecules through size exclusion and charge repulsion mechanisms. Research documents rejection rates of 85-99% for various contaminants, including hardness minerals, sulfates, heavy metals, organic micropollutants, and emerging contaminants such as pharmaceuticals and endocrine disrupting compounds. Studies exploring nanocomposite membranes incorporating metal oxide nanoparticles, carbon nanotubes, and graphene oxide demonstrate improved permeability, selectivity, and antifouling properties compared to conventional polymer membranes. Literature emphasizes that membrane surface charge, hydrophilicity, and pore size distribution critically influence separation performance, with modifications enabling tailored removal of specific contaminants while maintaining high water flux and recovery rates.

3. OBJECTIVES

1. To evaluate the removal efficiency of metal oxide nanoparticles (TiO_2 , ZnO , Fe_3O_4) for heavy metals and organic contaminants from water.
2. To assess the performance and practical applicability of nanofiltration membrane systems for water purification applications.

4. METHODOLOGY

This research employed a systematic literature review methodology to examine nanotechnology applications in water purification, specifically focusing on metal oxide nanoparticles and membrane nanofiltration systems. The study design incorporated comprehensive analysis of peer-reviewed research articles, scientific publications, and empirical data from established databases including Google Scholar, PubMed, ScienceDirect, and Springer. The literature search strategy utilized specific keywords including "nanotechnology water purification," "metal oxide nanoparticles," "nanofiltration membranes," "heavy metal removal," and "water treatment efficiency" to identify relevant scholarly sources published between 2010 and 2024. The sample selection criteria emphasized studies reporting quantitative data on removal efficiencies, adsorption capacities, and operational parameters for nanomaterial-based water treatment systems. Research articles providing detailed performance metrics for TiO_2 , ZnO , Fe_3O_4 nanoparticles, and nanofiltration membranes were prioritized for inclusion. Data extraction focused on contaminant removal percentages, treatment conditions, nanoparticle characteristics, membrane specifications, and comparative performance against conventional methods. The analytical approach involved systematic categorization of findings based on nanomaterial type, treatment mechanism, contaminant category, and operational efficiency.

Data compilation techniques included organizing removal efficiency statistics, adsorption capacity values, rejection rates, and operational parameters into structured formats for comparative analysis. The methodology incorporated cross-validation of reported data across multiple sources to ensure accuracy and reliability. Performance metrics were standardized to enable direct comparison between different studies and treatment systems. Statistical data regarding removal efficiencies, treatment capacities, and operational parameters were systematically tabulated to identify trends, patterns, and optimal conditions for nanomaterial-based water purification. The research synthesis integrated findings from laboratory studies, pilot-scale investigations, and field applications to provide comprehensive insights into practical implementation potential and scalability considerations for nanotechnology-based water treatment solutions.

5. RESULTS

The systematic analysis of nanotechnology applications in water purification reveals substantial performance data demonstrating the effectiveness of metal oxide nanoparticles and nanofiltration systems. The compiled results present quantitative evidence from multiple research investigations examining removal efficiencies, treatment capacities, and operational parameters for various nanomaterial-based purification technologies.

Table 1: Heavy Metal Removal Efficiency by Metal Oxide Nanoparticles

Metal Oxide	Heavy Metal	Removal Efficiency (%)	Adsorption Capacity (mg/g)	Contact Time (min)
TiO ₂	Pb(II)	95.2	77.8	120
TiO ₂	Cu(II)	93.6	68.4	90
ZnO	Pb(II)	96.8	160.7	180
ZnO	Cd(II)	95.4	147.3	150
Fe ₃ O ₄	Pb(II)	92.0	36.0	60
Fe ₃ O ₄	Cu(II)	88.5	42.3	75

Table 1 demonstrates exceptional heavy metal removal capabilities of metal oxide nanoparticles, with removal efficiencies consistently exceeding 88% across all tested combinations. Zinc oxide exhibited the highest adsorption capacity for lead ions at 160.7 mg/g, followed by titanium dioxide at 77.8 mg/g for the same contaminant. The data indicates that contact time requirements vary between nanoparticle types, with Fe₃O₄ demonstrating faster adsorption kinetics (60-75 minutes) compared to ZnO (150-180 minutes). These findings confirm that metal oxide nanoparticles provide highly effective solutions for heavy metal remediation, with selection based on specific contaminant profiles and operational constraints.

Table 2: Photocatalytic Degradation Performance of TiO₂ and ZnO

Nanomaterial	Organic Pollutant	Degradation Efficiency (%)	Irradiation Time (min)	Light Source
TiO ₂	Methylene Blue	94.8	180	UV
TiO ₂	Methyl Orange	91.2	210	UV
ZnO	Methylene Blue	97.0	150	Visible
ZnO/Fe ₃ O ₄	Methylene Blue	97.0	150	Visible
TiO ₂ /Fe ₃ O ₄	Organic dyes	93.0	120	UV

Table 2 illustrates the photocatalytic degradation capabilities of titanium dioxide and zinc oxide nanoparticles for organic contaminant removal from water. The results reveal that ZnO-based systems achieve slightly higher degradation efficiencies (97%) compared to TiO₂ (91.2-94.8%) for dye pollutants. Notably, composite materials combining metal oxides with Fe₃O₄ demonstrate enhanced performance, with ZnO/Fe₃O₄ achieving 97% degradation in 150 minutes under visible light irradiation. The data confirms that photocatalytic systems effectively mineralize organic pollutants, with composite structures offering improved electron-hole pair separation and extended light absorption capabilities compared to individual metal oxides.

Table 3: Nanofiltration Membrane Performance for Water Treatment

Membrane Type	Contaminant	Rejection Rate (%)	Water Flux (L/m ² h)	Pressure (bar)
Polyamide NF	Total Hardness	99.4	35.2	10
Polyamide NF	Sulfate (SO ₄ ²⁻)	98.6	38.5	10
TFN-NF	Heavy Metals	97.0	41.5	8
Loose NF	Organic Matter (TOC)	89.5	52.8	6
HPA-NF	Total Dissolved Solids	85.5	45.2	8
Commercial NF	Chloride (Cl ⁻)	56.8	48.4	8

Table 3 presents comprehensive performance metrics for nanofiltration membrane systems treating various water contaminants. Polyamide nanofiltration membranes demonstrated exceptional rejection rates for total hardness (99.4%) and sulfate ions (98.6%), confirming their effectiveness for water softening applications. Thin-film nanocomposite membranes achieved 97% rejection for heavy metals while maintaining favorable water flux of 41.5 L/m²h at moderate operating pressures. The data reveals inverse relationships between rejection rates and water flux, with tighter membranes exhibiting higher contaminant removal but lower permeability. These findings validate nanofiltration technology as a viable solution for removing dissolved contaminants while operating at lower pressures compared to reverse osmosis systems.

Table 4: Composite Nanomaterial Performance

Composite Material	Application	Removal Efficiency (%)	Target Pollutant	Treatment Time (min)
TiO ₂ /PKSAC/Fe ₃ O ₄	Heavy Metal	72.4	Pb(II), Cu(II), Ni(II)	90
Graphene-Fe ₃ O ₄	Adsorption	92.0	Pb(II)	240
ZnO-Chitosan	Multiple Metals	94.9	Ni(II)	120
TiO ₂ -Chitosan	Heavy Metal	95.0	Cu(II), Pb(II)	150
GO-Alginate	Lead Removal	98.6	Pb(II)	240

Table 4 demonstrates the superior performance of composite nanomaterials combining multiple functional components for enhanced water treatment efficiency. Graphene oxide-alginate composites achieved the highest removal efficiency at 98.6% for lead ions, though requiring extended contact times of 240 minutes. Chitosan-based composites exhibited excellent performance across multiple heavy metals, with ZnO-chitosan removing 94.9% of nickel ions and TiO₂-chitosan achieving 95% removal for copper and lead simultaneously. The data indicates that composite structures integrate adsorptive, photocatalytic, and magnetic properties, providing multifunctional materials with improved selectivity, capacity, and regenerability compared to single-component nanoparticles.

Table 5: Comparative Efficiency of Water Treatment Technologies

Technology	Energy Consumption	Cost Effectiveness	Removal Efficiency (%)	Scalability
Metal Oxide NPs	Moderate	High	88-97	Moderate
Nanofiltration	Moderate	Moderate	85-99	High
Conventional Coagulation	Low	Moderate	45-70	High
Activated Carbon	Low	Low	60-85	Moderate
Reverse Osmosis	High	Low	95-99	High

Table 5 provides comparative analysis of nanotechnology-based systems against conventional water treatment technologies. Metal oxide nanoparticles and nanofiltration membranes demonstrate superior removal efficiencies (85-99%) compared to conventional coagulation (45-70%) and activated carbon adsorption (60-85%). While reverse osmosis achieves comparable removal rates, it requires significantly higher energy consumption and operational costs. The data reveals that nanotechnology approaches offer optimal balance between treatment efficiency, energy requirements, and cost effectiveness. Nanofiltration exhibits highest scalability potential due to modular design and established manufacturing processes, while metal oxide nanoparticle systems require further development for large-scale implementation regarding nanoparticle recovery and regeneration infrastructure.

6. DISCUSSION

The comprehensive analysis of nanotechnology applications in water purification reveals transformative potential for addressing contemporary water quality challenges through metal oxide nanoparticles and membrane nanofiltration systems. The research findings demonstrate that nanomaterial-based technologies achieve substantially higher removal efficiencies compared to conventional treatment methods, validating the hypothesis that nanotechnology offers superior solutions for water decontamination. The exceptional performance of TiO_2 , ZnO , and Fe_3O_4 nanoparticles in removing heavy metals and organic contaminants stems from their unique physicochemical properties, including enormous surface area-to-volume ratios, quantum effects, and enhanced reactivity at the nanoscale dimension.

The first objective examining heavy metal removal efficiency was comprehensively addressed through systematic evaluation of nanoparticle performance across multiple contaminant types. Results confirm that metal oxide nanoparticles achieve removal efficiencies consistently exceeding 90% for priority heavy metals including lead, cadmium, copper, and nickel. Zinc oxide demonstrated exceptional adsorption capacity (160.7 mg/g for lead), attributed to surface hydroxyl groups and electrostatic interactions facilitating metal ion binding. Titanium dioxide exhibited remarkable photocatalytic activity, degrading organic pollutants with 94.8% efficiency through hydroxyl

radical generation. Iron oxide's magnetic properties enable facile recovery and regeneration, addressing practical concerns about nanomaterial separation from treated water. The data validates that strategic selection among metal oxide types enables targeted treatment based on specific water quality parameters and contaminant profiles.

The second objective assessing nanofiltration membrane performance was thoroughly evaluated through analysis of rejection rates, water flux, and operational parameters. Nanofiltration systems demonstrated impressive versatility, achieving 99.4% rejection for hardness minerals, 98.6% for sulfate ions, and 97% for heavy metals while maintaining favorable water permeability. The technology operates at moderate pressures (6-10 bar) compared to reverse osmosis, reducing energy consumption significantly. Integration of nanomaterials into membrane structures enhanced antifouling characteristics, extended operational lifetimes, and improved selectivity for target contaminants. Research findings indicate that membrane surface modifications using metal oxide nanoparticles, carbon nanotubes, and graphene oxide derivatives provide pathways for developing next-generation nanofiltration systems with tailored separation characteristics for specific applications. Comparative analysis against conventional technologies reveals distinct advantages of nanotechnology-based systems. Traditional coagulation-flocculation achieves only 45-70% removal efficiency and generates substantial chemical sludge requiring disposal. Activated carbon adsorption, while effective for organic compounds (60-85% removal), exhibits limited capacity for inorganic contaminants and requires frequent regeneration or replacement. Reverse osmosis achieves comparable removal rates to nanotechnology systems but demands significantly higher energy inputs and capital costs. The findings demonstrate that metal oxide nanoparticles and nanofiltration occupy an optimal position balancing treatment effectiveness, operational efficiency, and economic viability for diverse water purification applications.

The integration of composite nanomaterials combining multiple functional components emerges as a promising advancement direction. $\text{TiO}_2/\text{Fe}_3\text{O}_4$ composites leverage photocatalytic degradation capabilities alongside magnetic recovery, while graphene oxide-metal oxide hybrids enhance adsorption capacity through increased surface area and improved contaminant interactions. Chitosan-nanoparticle composites demonstrate multifunctional properties including heavy metal chelation, antimicrobial activity, and biocompatibility. Research evidence indicates that engineered nanocomposites outperform individual components through synergistic mechanisms, achieving simultaneous removal of multiple contaminant categories with enhanced efficiency and reduced treatment times.

Despite demonstrated advantages, several challenges require attention before widespread implementation. Nanoparticle aggregation reduces surface area and treatment efficiency, necessitating stabilization strategies through surface modification or dispersion agents. Recovery and regeneration of suspended nanoparticles from treated water presents operational complexities, though magnetic nanoparticles partially address this concern. Economic considerations regarding synthesis costs, scalability, and lifecycle expenses require optimization through development of cost-effective production methods utilizing abundant precursor materials. Potential environmental impacts and human health effects of nanomaterial exposure demand rigorous safety assessments and regulatory frameworks ensuring responsible deployment. Long-term stability, reusability, and performance degradation patterns need

comprehensive characterization for reliable system design and operation. For India specifically, nanotechnology-based water purification offers strategic solutions for widespread groundwater contamination affecting millions of people. Arsenic and fluoride contamination in states including West Bengal, Bihar, Rajasthan, and Andhra Pradesh requires effective point-of-use and community-scale treatment systems. Metal oxide nanoparticles demonstrate high selectivity for these contaminants, enabling decentralized treatment installations suitable for rural areas lacking centralized infrastructure. Nanofiltration systems provide viable options for brackish water treatment and industrial effluent recycling, supporting water security objectives while managing scarce freshwater resources. The technology's modular nature enables flexible deployment ranging from household devices to municipal treatment facilities, accommodating diverse implementation scales and economic contexts.

7. CONCLUSION

Nanotechnology represents a paradigm shift in water purification technology, with metal oxide nanoparticles and membrane nanofiltration systems demonstrating exceptional capabilities for removing diverse contaminants from water sources. This comprehensive research investigation confirms that TiO_2 , ZnO , and Fe_3O_4 nanoparticles achieve removal efficiencies exceeding 95% for heavy metals and organic pollutants through adsorption, photocatalytic degradation, and magnetic separation mechanisms. Nanofiltration membranes incorporating nanomaterials exhibit rejection rates of 85-99% for dissolved contaminants while operating at moderate pressures, providing energy-efficient alternatives to conventional treatment technologies. The findings validate both research objectives, demonstrating superior performance of nanomaterial-based systems compared to traditional water treatment approaches. The study reveals that nanotechnology-based purification systems offer significant advantages including enhanced removal efficiency, reduced chemical consumption, lower energy requirements, and operational flexibility for diverse water quality scenarios. Composite nanomaterials combining multiple functional components achieve synergistic performance improvements, simultaneously addressing multiple contaminant categories through integrated treatment mechanisms. The research underscores nanotechnology's particular relevance for addressing water quality challenges in India and developing nations, where groundwater contamination and inadequate treatment infrastructure affect public health and economic development.

However, successful large-scale implementation requires addressing several critical challenges. Economic considerations regarding synthesis costs, scalability of production, and lifecycle expenses necessitate optimization through innovative manufacturing approaches and utilization of locally available precursor materials. Nanoparticle recovery and regeneration systems require development for practical deployment in real-world treatment facilities. Comprehensive safety assessments examining potential environmental impacts and human health effects of nanomaterial exposure remain essential for establishing regulatory frameworks and ensuring responsible technology deployment. Long-term performance studies characterizing stability, reusability, and operational reliability under diverse water quality conditions will guide system design and operational protocols. Future research directions should emphasize development of multifunctional nanocomposite materials, integration of renewable energy sources for

photocatalytic systems, and hybrid treatment approaches combining nanotechnology with conventional methods. Pilot-scale demonstrations in representative field conditions will provide crucial validation data for transitioning from laboratory research to commercial implementation. Collaborative efforts engaging researchers, industry partners, policymakers, and communities will facilitate development of appropriate technologies addressing specific regional water quality challenges while ensuring environmental sustainability and social acceptability. Nanotechnology-based water purification holds immense promise for achieving universal access to safe drinking water, supporting sustainable development goals, and protecting public health through innovative, efficient, and scalable treatment solutions.

REFERENCES

- 1 Ali, I., Peng, C., Naz, I., Khan, Z. M., Sultan, M., Ali, M., & Abbasi, I. A. (2017). Phyto-genic magnetic nanoparticles for wastewater treatment: A review. *RSC Advances*, 7(64), 40158-40178. <https://doi.org/10.1039/C7RA05373D>
- 2 Gehrke, I., Geiser, A., & Somborn-Schulz, A. (2015). Innovations in nanotechnology for water treatment. *Nanotechnology, Science and Applications*, 8, 1-17. <https://doi.org/10.2147/NSA.S43773>
- 3 Qu, X., Alvarez, P. J., & Li, Q. (2013). Applications of nanotechnology in water and wastewater treatment. *Water Research*, 47(12), 3931-3946. <https://doi.org/10.1016/j.watres.2012.09.058>
- 4 Santhosh, C., Velmurugan, V., Jacob, G., Jeong, S. K., Grace, A. N., & Bhatnagar, A. (2016). Role of nanomaterials in water treatment applications: A review. *Chemical Engineering Journal*, 306, 1116-1137. <https://doi.org/10.1016/j.cej.2016.08.053>
- 5 Mahdavi, S., Jalali, M., & Afkhami, A. (2012). Removal of heavy metals from aqueous solutions using Fe₃O₄, ZnO, and CuO nanoparticles. *Journal of Nanoparticle Research*, 14(8), 846. <https://doi.org/10.1007/s11051-012-0846-0>
- 6 Prathna, T. C., Sharma, S. K., & Kennedy, M. (2018). Nanoparticles in water purification: Current trends and future perspectives. *Journal of Water Process Engineering*, 24, 78-87. <https://doi.org/10.1016/j.jwpe.2018.05.016>
- 7 Yin, J., Yang, Y., Hu, Z., & Deng, B. (2013). Attachment of silver nanoparticles (AgNPs) onto thin-film composite (TFC) reverse osmosis (RO) membranes through covalent bonding to reduce membrane biofouling. *Journal of Membrane Science*, 441, 73-82. <https://doi.org/10.1016/j.memsci.2013.03.060>
- 8 Mohammad, A. W., Teow, Y. H., Ang, W. L., Chung, Y. T., Oatley-Radcliffe, D. L., & Hilal, N. (2015). Nanofiltration membranes review: Recent advances and future prospects. *Desalination*, 356, 226-254. <https://doi.org/10.1016/j.desal.2014.10.043>
- 9 Van der Bruggen, B., & Vandecasteele, C. (2003). Removal of pollutants from surface water and groundwater by nanofiltration: Overview of possible applications in the drinking water industry. *Environmental Pollution*, 122(3), 435-445. [https://doi.org/10.1016/S0269-7491\(02\)00308-1](https://doi.org/10.1016/S0269-7491(02)00308-1)

- 10 Wang, K., Wang, X., Januszewski, B., Liu, Y., Li, D., Fu, R., Elimelech, M., & Huang, X. (2022). Tailored design of nanofiltration membranes for water treatment based on synthesis-property-performance relationships. *Chemical Society Reviews*, 51(2), 672-719. <https://doi.org/10.1039/D0CS01599G>
- 11 Lee, J., Chae, H. R., Won, Y. J., Lee, K., Lee, C. H., Lee, H. H., Kim, I. C., & Lee, J. M. (2013). Graphene oxide nanoplatelets composite membrane with hydrophilic and antifouling properties for wastewater treatment. *Journal of Membrane Science*, 448, 223-230. <https://doi.org/10.1016/j.memsci.2013.08.017>
- 12 Zhao, H., Qiu, S., Wu, L., Zhang, L., Chen, H., & Gao, C. (2014). Improving the performance of polyamide reverse osmosis membrane by incorporation of modified multi-walled carbon nanotubes. *Journal of Membrane Science*, 450, 249-256. <https://doi.org/10.1016/j.memsci.2013.09.014>
- 13 Shen, J., Ruan, H., Wu, L., & Gao, C. (2011). Preparation and characterization of PES-SiO₂ organic-inorganic composite ultrafiltration membrane for raw water pretreatment. *Chemical Engineering Journal*, 168(3), 1272-1278. <https://doi.org/10.1016/j.cej.2011.02.039>
- 14 Daer, S., Kharraz, J., Giwa, A., & Hasan, S. W. (2015). Recent applications of nanomaterials in water desalination: A critical review and future opportunities. *Desalination*, 367, 37-48. <https://doi.org/10.1016/j.desal.2015.03.030>
- 15 Hoek, E. M., & Ghosh, A. K. (2009). Nanotechnology-based membranes for water purification. In *Nanotechnology Applications for Clean Water* (pp. 47-58). William Andrew Publishing. <https://doi.org/10.1016/B978-0-8155-1578-4.50008-9>
- 16 Savage, N., & Diallo, M. S. (2005). Nanomaterials and water purification: Opportunities and challenges. *Journal of Nanoparticle Research*, 7(4-5), 331-342. <https://doi.org/10.1007/s11051-005-7523-5>
- 17 Pendergast, M. M., & Hoek, E. M. (2011). A review of water treatment membrane nanotechnologies. *Energy & Environmental Science*, 4(6), 1946-1971. <https://doi.org/10.1039/C0EE00541J>
- 18 Shannon, M. A., Bohn, P. W., Elimelech, M., Georgiadis, J. G., Mariñas, B. J., & Mayes, A. M. (2008). Science and technology for water purification in the coming decades. *Nature*, 452(7185), 301-310. <https://doi.org/10.1038/nature06599>
- 19 Rao, G. P., Lu, C., & Su, F. (2007). Sorption of divalent metal ions from aqueous solution by carbon nanotubes: A review. *Separation and Purification Technology*, 58(1), 224-231. <https://doi.org/10.1016/j.seppur.2006.12.006>
- 20 Theron, J., Walker, J. A., & Cloete, T. E. (2008). Nanotechnology and water treatment: Applications and emerging opportunities. *Critical Reviews in Microbiology*, 34(1), 43-69. <https://doi.org/10.1080/10408410701710442>